



## Job Description Summary

Position	: QA inspector (Inward, In-Process, Final Inspection)
Department / Division	: Quality
Job Type	: Full Time
Location	: Bangalore, India
Starting Date	: Immediate

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## Site Overview

Our Bangalore facility is growing fast as a key hub for manufacturing aerospace and defence components, supporting India's defence sector and global aviation supply chains. Join us in shaping the future of aerospace.

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## Position Overview

The Quality Inspector plays a critical role in ensuring successful manufacturing of products inspection as per drawing, instruments, reports & documents

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## Roles & Responsibilities (one of the three roles should be taken up at minimum)

### ➤ QA inspector - Inward Inspection

- Ensure the material identification tag is on the part
- Verify the Raw material test certificate (Chemical & Mechanical properties & etc.)
- Verify Raw material specification
- Use the calibrated instruments for inspection
- Accepted tag to be placed on the part
- Ensure the Incoming inspection report as per stage drawing
- Ensure the signature in the route card after the completion of the inspection
- If found any discrepancy in the product, to raise the Non-Conformance (NC) and ask supplier to provide Supplier Corrective Action Report

### ➤ QA inspector - In-process Inspection

- Inspect the product as per stage drawing or Customer technical drawing
- Use the calibrated instruments for inspection
- Record the resulted values in the In-Process inspection report
- Work in progress tag to be placed on the part
- Ensure the signature in the route card after the completion of the inspection
- If found any discrepancy in the product, to raise the Non-Conformance (NC) and joined with cross functional team to close the Non-Conformance (NC) within the timeline

### ➤ QA inspector - Final Inspection

- Inspect the product as per the Customer technical drawing
- Use the calibrated instruments for inspection



- Record the resulted values in the Final inspection report
- Obtain the invoice number and related details from the dispatch personnel
- Ensure the Certificate of Conformity accompanies the product
- Ensure the Raw Material Test Certificate accompanies the product
- Ensure the inspected by and approved by signature in the respective report
- Ensure the signature in the route card after the completion of the inspection
- If found any discrepancy in the product, to raise the NC and joined with cross functional team to close the Non-Conformance (NC) within the timeline

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## Required Qualifications

- Bachelor's in mechanical engineering and Diploma in Mechanical engineering
- 0 to 2years industry experience in Quality Department
- Ability to work across organizational functions and generate results without direct reporting relationships.
- Ability to communicate well both written and verbally in English.

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## Preferred Qualifications

- Basic understanding of Quality Methodologies.
- Basic knowledge of GD&T and ability to interpret drawings and specifications.
- Experience in aviation and/or defence sector is added advantage.
- Knowledge of AS9100 or ISO 9001 standards is added advantage.
- Basic knowledge on First Article Inspection (FAI), Non-Conformance (NC), Root Cause and Corrective Action (RCCA), and QMS requirements

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## Additional Information

Join us and be part of a team that is driving innovation in aerospace and defence. Our STSPL's Quality teams are making a global impact. Help us move the aerospace and defence industry forward.

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## To Apply

Send your CV to [hrdsi@supramindustries.com](mailto:hrdsi@supramindustries.com)

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